

**Arkansas Department of Career Education
Advanced Shielded Metal Arc Welding Student Performance Standards**

Course Title: **Advanced Shielded Metal Arc Welding**
Course Number: **495540**
Course Credit: **1**

Advanced Shielded Metal Arc Welding Indicators: At the completion of the course the student will be able to . . .

- 1.0 Demonstrate and practice welding safety
 - 1.1 Recognize the hazards of welding and develop the proper attitude toward safety.
 - 1.1.1 Identify some common hazards in welding and determine proper PPE used in welding.
 - 1.1.2 Demonstrate how to avoid welding fumes, how to avoid electric shock when welding, and some of the causes of accidents.
 - 1.1.3 Identify and explain uses for material safety data sheets.
 - 1.1.4 Explain and demonstrate safety techniques for storing and handling cylinders.
 - 1.1.5 Describe proper material handling methods.
- 2.0 Demonstrate an understanding of shielded metal arc welding equipment
 - 2.1 Reference welding codes, use special tools and measuring devices, and use joint inspection techniques and procedures.
 - 2.1.1 Identify and explain shielded metal arc welding (SMAW) safety and explain welding electrical current.
 - 2.1.2 Compare welding power supplies and their characteristics.
 - 2.1.3 Demonstrate how to set up welding power supplies and set up a machine for welding
 - 2.1.4 Identify tools used for weld cleaning.
 - 2.2 Prepare for and demonstrate groove welds
 - 2.2.1 Identify and demonstrate groove welds and groove welds with backing
 - 2.2.2 Set up shielded metal arc welding (SMAW) equipment for making V-groove welds and perform V-groove welds with backing in various positions
 - 2.3 Prepare for and perform open-root V-groove welds on plate using E6010 and E7018 electrodes in various positions.
 - 2.3.1 Prepare shielded metal arc welding (SMAW) equipment for open-root V-groove welds.
 - 2.3.2 Perform open-root V-groove welds in various positions.

Standard 1.0 Demonstrate and Practice Welding Safety			
Performance Indicator 1.0 Recognize the hazards of welding and develop the proper attitude toward safety.	Recommended Application/Activity Module 29101-09	CCSS Standards	CCTC Standards
1.1.1 Identify some common hazards in welding and determine proper PPE used in welding.	<ul style="list-style-type: none"> Have students fill out a JHA Job Hazard Analysis. https://www.osha.gov/Publications/osha3071.pdf Inspect PPE to determine if it is safe to use (PPE should include safety goggles, hard hat, gloves, safety harness, and safety shoes). https://www.osha.gov/Publications/osha3151.html 	W11-12.3	MN3 CRP2
1.1.2 Demonstrate how to avoid welding fumes, how to avoid electric shock when welding and some of the causes of accidents.	<ul style="list-style-type: none"> Have students demonstrate how to position their head and body while in the welding position. Have students identify the proper grounding and bonding of the equipment in the lab area. Measure the electrode lead and check for broken insulation 	R11-12.3	MN3
1.1.3 Identify and explain uses for material safety data sheets.	<ul style="list-style-type: none"> Have students locate the SDS station and identify a certain product located in the lab area 	R11-12.1	MN3 CRP2
1.1.4 Explain and demonstrate safety techniques for storing and handling cylinders.	<ul style="list-style-type: none"> Have students demonstrate the safe handling of compressed gas cylinders in the lab area. Students are not allowed to roll a cylinder more than 10 feet as per OSHA Standards. https://www.osha.gov/SLTC/compressedgasequipment/index.html 		MN5 MN3 CRP2
1.1.5 Describe proper material handling methods.	<ul style="list-style-type: none"> Demonstrate safe lifting procedures http://www.bnl.gov/esh/shsd/pdf/safe%20lifting%20and%20carryin%20techniques.pdf 		MN3 CRP2

Standard 2.0 Demonstrate an understanding of Shielded Metal Arc Welding Equipment			
Performance Indicator 2.1 Reference codes, use special tools and measuring devices, and use joint inspection techniques and procedures.	Recommended Application/Activity Module 29110-09	CCSS Standards	CCTC Standards
2.1.1 Identify and demonstrate shielded metal arc welding (SMAW) safety and explain welding electrical current.	<ul style="list-style-type: none"> Apply the theory behind SMAW http://www.thefabricator.com/article/arcwelding/smaw-basics-how-much-do-you-knowr 	R11-12.9	CRP2
2.1.2 Identify welding power supplies and their characteristics.	<ul style="list-style-type: none"> Have students explain the difference between Constant Current and Constant Voltage and give examples of their uses. 	SL11-12.4	MN3 CRP2
2.1.3 Explain how to set up welding power supplies and set up a machine for welding.	<ul style="list-style-type: none"> Teacher will set up a machine for welding. Teacher will demonstrate how to select correct electrodes for a specific job and correctly adjust polarity and current to SMAW standards. Students will demonstrate understanding with application. 	L11-12.6	MN3 CRP6
2.1.4 Identify tools used for weld cleaning.	<ul style="list-style-type: none"> Have students identify hand tools as used in the welding industry chipping hammer, ball peen hammer, sledge hammer, wire brush and a combination wrench 	R11-12.2	CRP2
Performance Indicator 2.2 Prepare for and perform groove welds.	Recommended Application/Activity Module 29111-09	CCSS Standards	CCTC Standards
2.2.1 Identify and demonstrate groove welds, identify and explain groove welds with backing.	<ul style="list-style-type: none"> The student will demonstrate a knowledge of preparing fitting and tacking a v-groove weld joint with backing. 	R11-12.4	CRP2 CRP6
2.2.3 Set up shielded metal arc welding (SMAW) equipment for making V-groove welds and perform SMAW for v-groove welds with backing in the: <ul style="list-style-type: none"> Flat (1G) position Horizontal (2G) position Vertical (3G) position Overhead (4G) position 	<ul style="list-style-type: none"> Students will make the v-groove welds with backing using E7018 in the following positions: <ul style="list-style-type: none"> 1G 2G 3G 4G Welds must meet the minimum standard for visual inspection as per AWS D1.1 Standards http://www.aws.org/technical/d1/D1scope.pdf 	R11-12.1	CRP2

Performance Indicator 2.3 Prepare for and perform open-root V-groove welds on plate using E6010 and E7018 electrodes in various positions.	Recommended Application/Activity Module 29112-09	CCSS Standards	CCTC Standards
2.3.1 Prepare shielded metal arc welding (SMAW) equipment for open-root V-groove welds.	<ul style="list-style-type: none"> The student will demonstrate a knowledge of preparing fitting and tacking an open v-groove weld joint 	R11-12.4	CRP2 CRP6
2.3.2 Perform open-root V-groove welds in the following positions: <ul style="list-style-type: none"> Flat (1G) position Horizontal (2G) position Vertical (3G) position Overhead (4G) position 	<ul style="list-style-type: none"> Students will make the v-groove welds using E6010 electrodes for the root pass and E7018 fill and cap in the following positions: <ul style="list-style-type: none"> 1G 2G 3G 4G Welds must meet the minimum standard for visual inspection as per AWS D1.1 Standards http://www.metalwebnews.com/howto/weldrod.html 	R11-12.1	CRP2

Common Core State Standards Grades 9-12

ELA Speaking and Listening Standards Grades 9-10

1. Initiate and participate effectively in a range of collaborative discussions (one-on-one, in groups, and teacher-led) with diverse partners on grades 9–10 topics, texts, and issues, building on others’ ideas and expressing their own clearly and persuasively. **SL9-10.1**
 - a. Come to discussions prepared, having read and researched material under study; explicitly draw on that preparation by referring to evidence from texts and other research on the topic or issue to stimulate a thoughtful, well-reasoned exchange of ideas. **SL9-10.1a**
 - b. Work with peers to set rules for collegial discussions and decision-making (e.g., informal consensus, taking votes on key issues, presentation of alternate views), clear goals and deadlines, and individual roles as needed. **SL9-10.1b**
 - c. Propel conversations by posing and responding to questions that relate the current discussion to broader themes or larger ideas; actively incorporate others into the discussion; and clarify, verify, or challenge ideas and conclusions. **SL9-10.1c**
 - d. Respond thoughtfully to diverse perspectives, summarize points of agreement and disagreement, and, when warranted, qualify or justify their own views and understanding and make new connections in light of the evidence and reasoning presented. **SL9-10.1d**
2. Integrate multiple sources of information presented in diverse media or format(e.g., visually, quantitatively, orally) evaluating the credibility and accuracy of each source. **SL9-10.2**
3. Evaluate a speaker’s point of view, reasoning, and use of evidence and rhetoric, identifying any fallacious reasoning or exaggerated or distorted evidence. **SL9-10.3**
4. Present information, findings, and supporting evidence clearly, concisely, and logically such that listeners can follow the line of reasoning and the organization, development, substance, and style are appropriate to purpose, audience, and task. **SL9-10.4**
5. Make strategic use of digital media (e.g., textual, graphical, audio, visual, and interactive elements) in presentations to enhance understanding of findings, reasoning, and evidence and to add interest. **SL9-10.5**

ELA Speaking and Listening Standards Grades 11-12

1. Initiate and participate effectively in a range of collaborative discussions (one-on-one, in groups, and teacher-led) with diverse partners on grades 11–12 topics, texts, and issues, building on others’ ideas and expressing their own clearly and persuasively. **SL11-12.1**
 - a. Come to discussions prepared, having read and researched material under study; explicitly draw on that preparation by referring to evidence from texts and other research on the topic or issue to stimulate a thoughtful, well-reasoned exchange of ideas. **SL11-12.1a**
 - b. Work with peers to promote civil, democratic discussions and decision-making, set clear goals and deadlines, and establish individual roles as needed. **SL11-12.1b**

- c. Propel conversations by posing and responding to questions that probe reasoning and evidence; ensure a hearing for a full range of positions on a topic or issue; clarify, verify, or challenge ideas and conclusions; and promote divergent and creative perspectives. **SL11-12.1c**
 - d. Respond thoughtfully to diverse perspectives; synthesize comments, claims, and evidence made on all sides of an issue; resolve contradictions when possible; and determine what additional information or research is required to deepen the investigation or complete the task. **SL11-12.1d**
2. Integrate multiple sources of information presented in diverse formats and media (e.g., visually, quantitatively, orally) in order to make informed decisions and solve problems, evaluating the credibility and accuracy of each source and noting any discrepancies among the data. **SL11-12.2**
 3. Evaluate a speaker's point of view, reasoning, and use of evidence and rhetoric, assessing the stance, premises, links among ideas, word choice, points of emphasis, and tone used. **SL11-12.3**
 4. Present information, findings, and supporting evidence, conveying a clear and distinct perspective, such that listeners can follow the line of reasoning, alternative or opposing perspectives are addressed, and the organization, development, substance, and style are appropriate to purpose, audience, and a range of formal and informal tasks. **SL11-12.4**
 5. Make strategic use of digital media (e.g., textual, graphical, audio, visual, and interactive elements) in presentations to enhance understanding of findings, reasoning, and evidence and to add interest. **SL11-12.5**

ELA Language Grades 9-10

4. Determine or clarify the meaning of unknown and multiple-meaning words and phrases based on grades 9–10 reading and content, choosing flexibly from a range of strategies. **L9-10.4**
 - a. Use context (e.g., the overall meaning of a sentence, paragraph, or text; a word's position or function in a sentence) as a clue to the meaning of a word or phrase. **L9-10.4a**
 - b. Identify and correctly use patterns of word changes that indicate different meanings or parts of speech (e.g., analyze, analysis, analytical; advocate, advocacy). **L9-10.4b**
 - c. Consult general and specialized reference materials (e.g., dictionaries, glossaries, thesauruses), both print and digital, to find the pronunciation of a word or determine or clarify its precise meaning, its part of speech, or its etymology. **L9-10.4c**
 - d. Verify the preliminary determination of the meaning of a word or phrase (e.g., by checking the inferred meaning in context or in a dictionary). **L9-10.4d**
6. Acquire and use accurately general academic and domain-specific words and phrases, sufficient for reading, writing, speaking, and listening at the college and career readiness level; demonstrate independence in gathering vocabulary knowledge when considering a word or phrase important to comprehension or expression. **L9-10.6**

ELA Language Grades 11-12

4. Determine or clarify the meaning of unknown and multiple-meaning words and phrases based on grades 11–12 reading and content, choosing flexibly from a range of strategies. **L11-12.4**

- a. Use context (e.g., the overall meaning of a sentence, paragraph, or text; a word's position or function in a sentence) as a clue to the meaning of a word or phrase. **L11-12.4a**
 - b. Identify and correctly use patterns of word changes that indicate different meanings or parts of speech (e.g., conceive, conception, conceivable). **L11-12.4b**
 - c. Consult general and specialized reference materials (e.g., dictionaries, glossaries, thesauruses), both print and digital, to find the pronunciation of a word or determine or clarify its precise meaning, its part of speech, its etymology, or its standard usage. **L11-12.4c**
 - d. Verify the preliminary determination of the meaning of a word or phrase (e.g., by checking the inferred meaning in context or in a dictionary) **L11-12.4d**
6. Acquire and use accurately general academic and domain-specific words and phrases, sufficient for reading, writing, speaking, and listening at the college and career readiness level; demonstrate independence in gathering vocabulary knowledge when considering a word or phrase important to comprehension or expression. **L11-12.6**

Reading Standards for Literacy in Science and Technical Subjects Grades 9-10

1. Cite specific textual evidence to support analysis of science and technical texts, attending to the precise details of explanations or descriptions. **R9-10.1**
2. Determine the central ideas or conclusions of a text; trace the text's explanation or depiction of a complex process, phenomenon, or concept; provide an accurate summary of the text. **R9-10.2**
3. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks, attending to special cases or exceptions defined in the text. **R9-10.3**
4. Determine the meaning of symbols, key terms, and other domain-specific words and phrases as they are used in a specific scientific or technical context relevant to grades 9–10 texts and topics. **R9-10.4**
5. Analyze the structure of the relationships among concepts in a text, including relationships among key terms (e.g., force, friction, reaction force, energy). **R9-10.5**
6. Analyze the author's purpose in providing an explanation, describing a procedure, or discussing an experiment in a text, defining the question the author seeks to address. **R9-10.6**
7. Translate quantitative or technical information expressed in words in a text into visual form (e.g., a table or chart) and translate information expressed visually or mathematically (e.g., in an equation) into words. **R9-10.7**
8. Assess the extent to which the reasoning and evidence in a text support the author's claim or a recommendation for solving a scientific or technical problem. **R9-10.8**
9. Compare and contrast findings presented in a text to those from other sources (including their own experiments), noting when the findings support or contradict previous explanations or accounts. **R9-10.9**
10. By the end of grade 10, read and comprehend science/technical texts in the grades 9–10 text complexity band independently and proficiently. **R9-10.10**

Reading Standards for Literacy in Science and Technical Subjects Grades 11-12

1. Cite specific textual evidence to support analysis of science and technical texts, attending to important distinctions the author makes and to any gaps or inconsistencies in the account. **R11-12.1**
2. Determine the central ideas or conclusions of a text; summarize complex concepts, processes, or information presented in a text by paraphrasing them in simpler but still accurate terms. **R11-12.2**
3. Follow precisely a complex multistep procedure when carrying out experiments, taking measurements, or performing technical tasks; analyze the specific results based on explanations in the text. **R11-12.3**
4. Determine the meaning of symbols, key terms, and other domain-specific words and phrases as they are used in a specific scientific or technical context relevant to grades 11–12 texts and topics. **R11-12.4**
5. Analyze how the text structures information or ideas into categories or hierarchies, demonstrating understanding of the information or ideas. **R11-12.5**
6. Analyze the author’s purpose in providing an explanation, describing a procedure, or discussing an experiment in a text, identifying important issues that remain unresolved. **R11-12.6**
7. Integrate and evaluate multiple sources of information presented in diverse formats and media (e.g., quantitative data, video, multimedia) in order to address a question or solve a problem. **R11-12.7**
8. Evaluate the hypotheses, data, analysis, and conclusions in a science or technical text, verifying the data when possible and corroborating or challenging conclusions with other sources of information. **R11-12.8**
9. Synthesize information from a range of sources (e.g., texts, experiments, simulations) into a coherent understanding of a process, phenomenon, or concept, resolving conflicting information when possible. **R11-12.9**
10. By the end of grade 12, read and comprehend science/technical texts in the grades 11–CCR text complexity band independently and proficiently. **R11-12.10**

Writing Standards for Literacy in History/Social Studies, Science, and Technical Subjects Grades 9-10

1. Write arguments focused on discipline-specific content. **W9-10.1**
 - a. Introduce precise claim(s), distinguish the claim(s) from alternate or opposing claims, and create an organization that establishes clear relationships among the claim(s), counterclaims, reasons, and evidence. **W9-10.1a**
 - b. Develop claim(s) and counterclaims fairly, supplying data and evidence for each while pointing out the strengths and limitations of both claim(s) and counterclaims in a discipline-appropriate form and in a manner that anticipates the audience’s knowledge level and concerns. **W9-10.1b**
 - c. Use words, phrases, and clauses to link the major sections of the text, create cohesion, and clarify the relationships between claim(s) and reasons, between reasons and evidence, and between claim(s) and counterclaims. **W9-10.1c**
 - d. Establish and maintain a formal style and objective tone while attending to the norms and conventions of the discipline in which they are writing. **W9-10.1d**
 - e. Provide a concluding statement or section that follows from or supports the argument presented. **W9-10.1e**
2. Write informative/explanatory texts, including the narration of historical events, scientific procedures/ experiments, or technical processes. **W9-10.2**

- a. Introduce a topic and organize ideas, concepts, and information to make important connections and distinctions; include formatting (e.g., headings), graphics (e.g., figures, tables), and multimedia when useful to aiding comprehension. **W9-10.2a**
 - b. Develop the topic with well-chosen, relevant, and sufficient facts, extended definitions, concrete details, quotations, or other information and examples appropriate to the audience's knowledge of the topic. **W9-10.2b**
 - c. Use varied transitions and sentence structures to link the major sections of the text, create cohesion, and clarify the relationships among ideas and concepts. **W9-10.2c**
 - d. Use precise language and domain-specific vocabulary to manage the complexity of the topic and convey a style appropriate to the discipline and context as well as to the expertise of likely readers. **W9-10.2d**
 - e. Establish and maintain a formal style and objective tone while attending to the norms and conventions of the discipline in which they are writing. **W9-10.2e**
 - f. Provide a concluding statement or section that follows from and supports the information or explanation presented (e.g., articulating implications or the significance of the topic). **W9-10.2f**
3. Write precise enough descriptions of the step-by-step procedures they use in their investigations or technical work that others can replicate them and (possibly) reach the same results. **W9-10.3**
 4. Produce clear and coherent writing in which the development, organization, and style are appropriate to task, purpose, and audience. **W9-10.4**
 5. Develop and strengthen writing as needed by planning, revising, editing, rewriting, or trying a new approach, focusing on addressing what is most significant for a specific purpose and audience. **W9-10.5**
 6. Use technology, including the Internet, to produce, publish, and update individual or shared writing products, taking advantage of technology's capacity to link to other information and to display information flexibly and dynamically. **W9-10.6**
 7. Conduct short as well as more sustained research projects to answer a question (including a self-generated question) or solve a problem; narrow or broaden the inquiry when appropriate; synthesize multiple sources on the subject, demonstrating understanding of the subject under investigation. **W9-10.7**
 8. Gather relevant information from multiple authoritative print and digital sources, using advanced searches effectively; assess the usefulness of each source in answering the research question; integrate information into the text selectively to maintain the flow of ideas, avoiding plagiarism and following a standard format for citation. **W9-10.8**
 9. Draw evidence from informational texts to support analysis, reflection, and research. **W9-10.9**
 10. Write routinely over extended time frames (time for reflection and revision) and shorter time frames (a single sitting or a day or two) for a range of discipline-specific tasks, purposes, and audiences. **W9-10.10**

Writing Standards for Literacy in History/Social Studies, Science, and Technical Subjects Grades 11-12

1. Write arguments focused on discipline-specific content. **W11-12.1**

- a. Introduce precise, knowledgeable claim(s), establish the significance of the claim(s), distinguish the claim(s) from alternate or opposing claims, and create an organization that logically sequences the claim(s), counterclaims, reasons, and evidence. **W11-12.1a**
- b. Develop claim(s) and counterclaims fairly and thoroughly, supplying the most relevant data and evidence for each while pointing out the strengths and limitations of both claim(s) and counterclaims in a discipline-appropriate form that anticipates the audience's knowledge level, concerns, values, and possible biases. **W11-12.1b**
- c. Use words, phrases, and clauses as well as varied syntax to link the major sections of the text, create cohesion, and clarify the relationships between claim(s) and reasons, between reasons and evidence, and between claim(s) and counterclaims. **W11-12.1c**
- d. Establish and maintain a formal style and objective tone while attending to the norms and conventions of the discipline in which they are writing. **W11-12.1d**
- e. Provide a concluding statement or section that follows from or supports the argument presented. **W11-12.1e**
2. Write informative/explanatory texts, including the narration of historical events, scientific procedures/ experiments, or technical processes. **W11-12.2**
 - a. Introduce a topic and organize complex ideas, concepts, and information so that each new element builds on that which precedes it to create a unified whole; include formatting (e.g., headings), graphics (e.g., figures, tables), and multimedia when useful to aiding comprehension. **W11-12.2a**
 - b. Develop the topic thoroughly by selecting the most significant and relevant facts, extended definitions, concrete details, quotations, or other information and examples appropriate to the audience's knowledge of the topic. **W11-12.2b**
 - c. Use varied transitions and sentence structures to link the major sections of the text, create cohesion, and clarify the relationships among complex ideas and concepts. **W11-12.2c**
 - d. Use precise language, domain-specific vocabulary and techniques such as metaphor, simile, and analogy to manage the complexity of the topic; convey a knowledgeable stance in a style that responds to the discipline and context as well as to the expertise of likely readers. **W11-12.2d**
 - e. Provide a concluding statement or section that follows from and supports the information or explanation provided (e.g., articulating implications or the significance of the topic). **W11-12.2e**
3. Write precise enough descriptions of the step-by-step procedures they use in their investigations or technical work that others can replicate them and (possibly) reach the same results. **W11-12.3**
4. Produce clear and coherent writing in which the development, organization, and style are appropriate to task, purpose, and audience. **W11-12.4**
5. Develop and strengthen writing as needed by planning, revising, editing, rewriting, or trying a new approach, focusing on addressing what is most significant for a specific purpose and audience. **W11-12.5**
6. Use technology, including the Internet, to produce, publish, and update individual or shared writing products in response to ongoing feedback, including new arguments or information. **W11-12.6**

7. Conduct short as well as more sustained research projects to answer a question (including a self-generated question) or solve a problem; narrow or broaden the inquiry when appropriate; synthesize multiple sources on the subject, demonstrating understanding of the subject under investigation. **W11-12.7**
8. Gather relevant information from multiple authoritative print and digital sources, using advanced searches effectively; assess the strengths and limitations of each source in terms of the specific task, purpose, and audience; integrate information into the text selectively to maintain the flow of ideas, avoiding plagiarism and overreliance on any one source and following a standard format for citation. **W11-12.8**
9. Draw evidence from informational texts to support analysis, reflection, and research. **W11-12.9**
10. Write routinely over extended time frames (time for reflection and revision) and shorter time frames (a single sitting or a day or two) for a range of discipline-specific tasks, purposes, and audiences. **W11-12.10**

Common Career and Technical Core Standards

Manufacturing Career Cluster

Manufacturing Career Cluster Standards (MN)

1. Evaluate the nature and scope of the Manufacturing Career Cluster and the role of manufacturing in society and in the economy. **MN1**
2. Analyze and summarize how manufacturing businesses improve performance. **MN2**
3. Comply with federal, state, and local regulations to ensure worker safety and health and environmental work practices. **MN3**
4. Describe career opportunities and the means to achieve those opportunities in each Manufacturing Career Pathways. **MN4**
5. Describe government policies and industry standards that apply to manufacturing. **MN5**
6. Demonstrate workplace knowledge and skills common to manufacturing. **MN6**

Maintenance, Installation and Repair Career Pathway (MN-MIR)

1. Demonstrate maintenance skills and proficient operation of equipment to maximize manufacturing performance. **MN-MIR1**
2. Demonstrate the safe use of manufacturing equipment to ensure a safe and healthy environment. **MN-MIR2**
3. Diagnose equipment problems and effectively repair manufacturing equipment. **MN-MIR3**
4. Investigate and employ techniques to maximize equipment performance. **MN-MIR4**
5. Implement a preventative maintenance schedule to maintain manufacturing equipment, tools, and workstations. **MN-MIR5**
6. Implement an effective, predictive, and preventive manufacturing equipment maintenance program. **MN-MIR6**

Production Career Pathway (MN-PRO)

1. Diagnose production process problems and take corrective action to meet production quality standards. **MN-PRO1**
2. Manage safe and healthy production working conditions and environmental risks. **MN-PRO2**
3. Make continuous improvement recommendations based on results of production process audits and inspections. **MN-PRO3**

4. Coordinate work teams when producing products to enhance production process and performance. **MN-PRO4**
5. Demonstrate the safe use of manufacturing equipment. **MN-PRO5**

Common Career and Technical Core Career Ready Practices (CCTC CRP)

1. Act as a responsible and contributing citizen and employee. **CRP1**
2. Apply appropriate academic and technical skills. **CRP2**
3. Attend to personal health and financial well-being. **CRP3**
4. Communicate clearly, effectively, and with reason. **CRP4**
5. Consider the environmental, social and economic impacts of decisions. **CRP5**
6. Demonstrate creativity and innovation. **CRP6**
7. Employ valid and reliable research strategies. **CRP7**
8. Utilize critical thinking to make sense of problems and persevere in solving them. **CRP8**
9. Model integrity, ethical leadership, and effective management. **CRP9**
10. Plan education and career path aligned to personal goals. **CRP10**
11. Use technology to enhance productivity. **CRP11**
12. Work productively in teams while using cultural/global competence. **CRP12**